

# SHANDONG HEALSEE CAPSULE LTD.

HPMC-Caps



# OVERVIEW



HEALSEE Capsules



Healsee is ranked amongst the largest producers of HPMC capsules in the world, catering to global pharmaceutical and dietary supplement industry, serving over hundreds of companies in over 80 countries worldwide.

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Be second to none in its ability to yield highest quality empty capsules, our unique combination of cutting edge technology and engineering expertise is core to this offering.

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The entire manufacturing process consists of over twenty checkpoints, ensuring all stages of the manufacturing process compliant with GMP standards.



Full control of the raw materials used

- Raw material is from HPMC based on natural wood fibre with GMO free

HPMC production

- Full production is under GMP Workshop
- Raw material is from our Head company which is also under GMP standard

Capsule production

Short delivery lead times

- Double plastic bag and boxes to insure safety during delivery

Dedicated sales & after-sales service

- Excellent team for customer services and after-sales service

## WHY HPMC

The cellulose used to manufacture HPMC capsules is derived from trees, inert and free from animal source related issues. Low moisture content, ideal for moisture sensitive and liquid formulations.

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HPMC Capsules are odorless and tasteless, easy to swallow and effectively mask taste and odor. The oral bio-availability of these capsules is identical to hard gelatin capsules.

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**Consistency**



**Variety**



**Quality**





## PHYSICOCHEMICAL AND MICROBIAL INDEX

TEST ITEM		SPECIFICATIONS
Disintegration time		≤15 min
Loss on drying		≤8.5%
Ignition residue	Transparent	≤3.0%
	Opaque	≤6.0%
Heavy metal		≤0.0010%(10ppm)
Arsenic		≤0.0002%(2ppm)
Microbiology	Total bacteria count	≤1000 cfu/g
	Total yeast and mold count	≤100 cfu/g
	Escherichia coli	Absent in 1g
	Salmonella	Absent in 10g

## SIZE INDEX

TYPE		LENGTH ±0.40 (MM)	WALL THICKNESS ±0.02 (MM)	AVERAGE WEIGHT (MG)	CAPSULE WEIGHT DIFFERENCE(MG)	LOCK LENGTH ±0.5 (MM)	OUTER DIAMETER (MM)	VOLUME (ML)
00#	cap	11.80	0.110	123	±8.0	23.4	8.50-8.60	0.93
	body	20.05	0.110				8.15-8.25	
0#	cap	11.00	0.105	97	±7.0	21.7	7.61-7.71	0.68
	body	18.50	0.105				7.30-7.40	
1#	cap	9.90	0.100	77	±6.0	19.3	6.90-7.00	0.50
	body	16.50	0.100				6.61-6.69	
2#	cap	9.00	0.095	63	±5.0	17.8	6.32-6.40	0.37
	body	15.40	0.095				6.05-6.13	

# Certificates

Halal and Kosher Certified  
Manufacturing

H&K

WHO-GMP Approved  
Facility

GMP



ISO

ISO 9001:2000 Accredited  
Company

BRC

BRC Mandated QA  
Procedures



- World-class Aseptic Room Facility
- Cutting-edge Manufacturing Machines
- Well-documented Monitoring System

- Stringent Hygiene Standards
- Process Competent Personnel
- Climate and Humidity Diagnostic Equipment





A thorough inspection and continuous monitoring of critical process and measurable parameters present Zero Defect products.

Quality Control starts with usage of the best indigenous pharmaceutical grade HPMC—the natural raw material required for manufacturing.



**Quality Assurance**



The quality policy and objectives are reviewed in every management review meeting for continuing suitability.

Regular and planned hands-on workshop addressing the training needs enable us to maintain consistency.



## Packaging



1



The last stage of the journey begins with the initial packaging of defect-free capsules in non-static polyethylene bags.

2



Capsules are packed in 5-ply Kraft paper dual corrugated boxes to prevent damage due to moisture penetration.

3



Dual corrugated boxes used are uniform in size. Outer dimension is 550 x 440 x 740 mm.

Any interest or demand,  
please contact us any time!  
Welcome to visit us!



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